



Filter Unit (Filled) Data				
		FU 2t (Eco G)	FU 4t (Eco G/S Type)	FU 8t (S Type)
Diameter		6.3 ft (1.9m)	7.8 ft (2.4m)	9.8 ft (3.0m)
Height		1.3 ft (0.4m)	2 ft (0.6m)	2.3 ft (0.7m)
Filling	Kind	Cobble, Riprap, Crushed stone		
	Size/Diameter	2-8 inches 50mm~200mm		6 x 8 inches 150~200mm
Internal Volume		1.63 cubic yards 1.25 cubic meter	3.26 cubic yards 2.5 cubic meter	6.53 cubic yards 5.0 cubic meter
Weight <sup>1</sup>		2.0MT (4,409 lbs)	4.0MT (8,818 lbs)	8.0MT (17,637 lbs)
Critical Velocity <sup>2</sup> (single unit)		10.2 fps (3.1 m/s)	11.5 fps (3.5 m/s)	12.8 fps (3.9 m/s)

Eco-G Recycled Polyester Mesh Data				
Property	Test Method	Filter Unit 2t	Filter Unit 4t	
<b>MECHANICAL</b>				
Tensile Strength - MD	ASTM D-6637 mod	1,630 lbs (7,251 N)	1,742 lbs (7,752 N)	
Tensile Strength - TD	ASTM D-6637 mod	400 lbs (1,782 N)	732 lbs (3,259 N)	
Elongation - MD	ASTM D-6637 mod	49.2%	48.1%	
Elongation - TD	ASTM D-6637 mod	73%	70.9%	
<b>DURABILITY</b>				
UV Resistance at 500 hrs - MD	ASTM D-4355	93%	89%	
UV Resistance at 500 hrs - TD	ASTM D-4355	82%	77%	
UV Resistance at 7,500 hrs	JIS L 0842 <sup>3</sup>	64.4%	67.2%	
Salt Water Resistance <sup>4</sup>	Accelerated Exposure Test <sup>5</sup>	80% tensile strength at 50 years		
Chemical Resistance at 500 hrs	Accelerated Exposure Test <sup>6</sup>	Tensile Strength Remaining		
Sodium Chloride (3%)		100.6%	100.5%	
Sodium Hydroxide (pH 11)		101.1%	93.0%	
Hydrochloric Acid (pH 3)		99.4%	98.9%	
Sodium Hydroxide (pH 12)		95.3%	92.5%	
Hydrochloric Acid (pH 2)		98.3%	98.9%	
Chemical Resistance at 1000 hrs				
Sodium Chloride (3%)		100.0%	101.6%	
Sodium Hydroxide (pH 11)		100.6%	99.0%	
Hydrochloric Acid (pH 3)		99.6%	97.3%	
Sodium Hydroxide (pH 12)	91.5%	89.9%		
Hydrochloric Acid (pH 2)	96.7%	97.2%		

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<sup>1</sup> Weight data assumes filling material density of 2.65 and 61% filling rate.

<sup>2</sup> Manufacturer's calculations; confirmed by scale model tests.

<sup>3</sup> JIS L 0842: measurement of tensile strength before and after constant carbon arc lamp exposure and periodic water spray exposure. 250 hours arc lamp exposure is equivalent to about 1-year exposure to natural light.

<sup>4</sup> Tested material was nylon, the predecessor of Eco-Green Polyester material. Manufacturer expects at least equivalent performance with Eco-Green Polyester.

<sup>5</sup> Tensile strength of Filter Unit nylon material was tested before and after the equivalent of 50 years exposure to salt water.

<sup>6</sup> Tensile strength measured before and after immersion in the listed chemical solutions.